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Product Data Sheet & General Processing Conditions

**RTP 283 G HS
Nylon 4/6 (PA)
Carbon Fiber
Heat Stabilized
Dry As Molded**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.26	1.26	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 in/in	0.20 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.1 ft-lbs/in	59 J/m	D 256
unnotched 1/8 in (3.2 mm) section	12.0 ft-lbs/in	641 J/m	D 4812
Tensile Strength	32000 psi	221 MPa	D 638
Tensile Elongation	2.0 %	2.0 %	D 638
Tensile Modulus	2.30 x 10 ⁶ psi	15858 MPa	D 638
Flexural Strength	49000 psi	338 MPa	D 790
Flexural Modulus	2.20 x 10 ⁶ psi	15169 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	545 °F	285 °C	D 648
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PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	560 - 620 °F	293 - 327 °C
Mold Temperature	175 - 300 °F	79 - 149 °C
Drying	4 hrs @ 250 °F	4 hrs @ 121 °C
Moisture Content	0.05 %	0.05 %
Dew Point	-40 °F	-40 °C

PROCESSING NOTES

Desiccant Type Dryer Required.